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## (54) VACUUM FORMING METHOD

(57) Abstract:

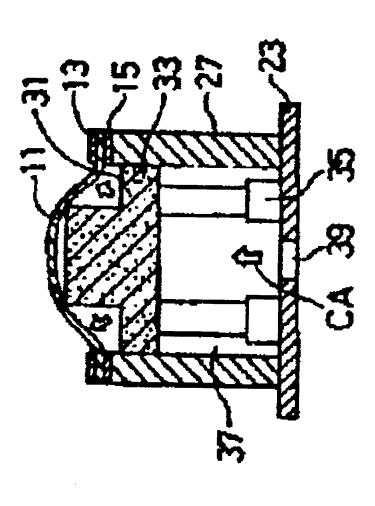
PURPOSE: To provide a vacuum forming method wherein vacuum thermoplastic sheet is preformed forming is performed after a using compressed

preheated plastic sheet 11 is placed in plastic sheet in such a manner that a blown against the entire surface of a mold and compressed air CA is performed to uniformly stretch a CONSTITUTION: In a vacuum forming device, preforming is

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the sheet through a porous slide mold (protruding type mold) 33, while the slide mold is moved to the side of the plastic sheet. By applying vacuum foaming to the preformed plastic sheet which has been uniformly stretched, the mold can be easily applied to a molding surface and also uniform thickness can be obtained.

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